



OPTIMIZATION OF AROUND-THE-END HYDRAULIC MIXER  
USING  
COMSOL MULTIPHYSICS®

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- **About 33% of Finland area is covered by peat.**
- **Almost 51% of the Finnish peatlands have been drained for different usage such as forestry, agricultural, and peat production.**

**Often pollution load of drainage water is high and treatment is needed before releasing to watercourse.**

<http://www.turveteollisuusliitto.fi/index.php?id=223>

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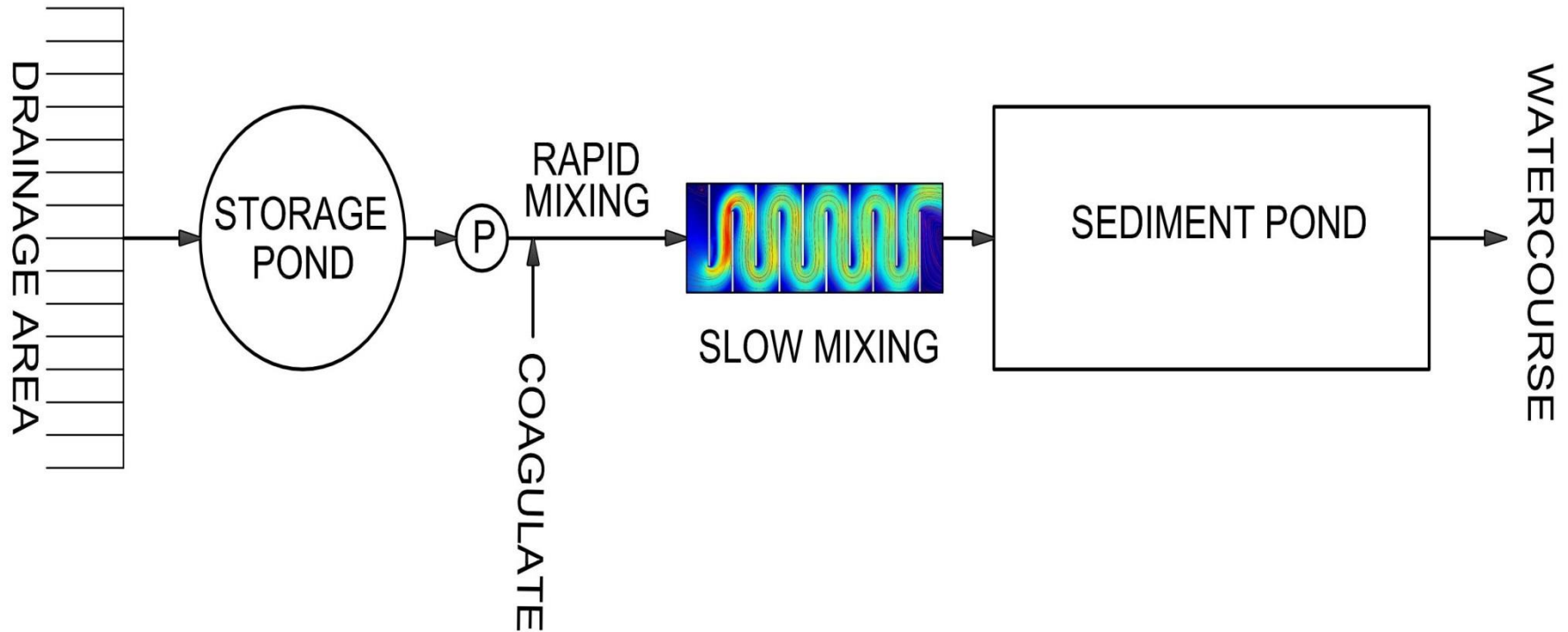
# How Can Reduce Leaching and Impact of Diffuse Pollution to Watercourses From Peatland Drainage?



24.10.2013



# SMALL TREATMENT FACILITY



# SLOW MIXING UNIT

- **Mechanical Mixer**

*Using electrical power to move some parts, such as impeller to do mixing.*

- **Hydraulic Mixer**

*Using gravity force to move water through of some barriers to do mixing.*



# HYDRAULIC MIXER DESIGN AND OPTIMIZATION

- ***Design Parameters to find major dimensions***
  - ***Discharge or Volume (Q)***
  - ***Velocity Gradient (G)***
  - ***Retention time (RT)***
  - ***Operating limits***
  - ***Construction limits***
  
- ***Barriers optimization to achieve best efficiency***
  - ***Shape***
  - ***Size***
  - ***Number***
  - ***Arrangement***



# THE OBJECTIVE OF THIS RESEARCH

Using COMSOL Multiphysics® to find further details such as;

- *dimensions* of barriers and
- *distance* between them

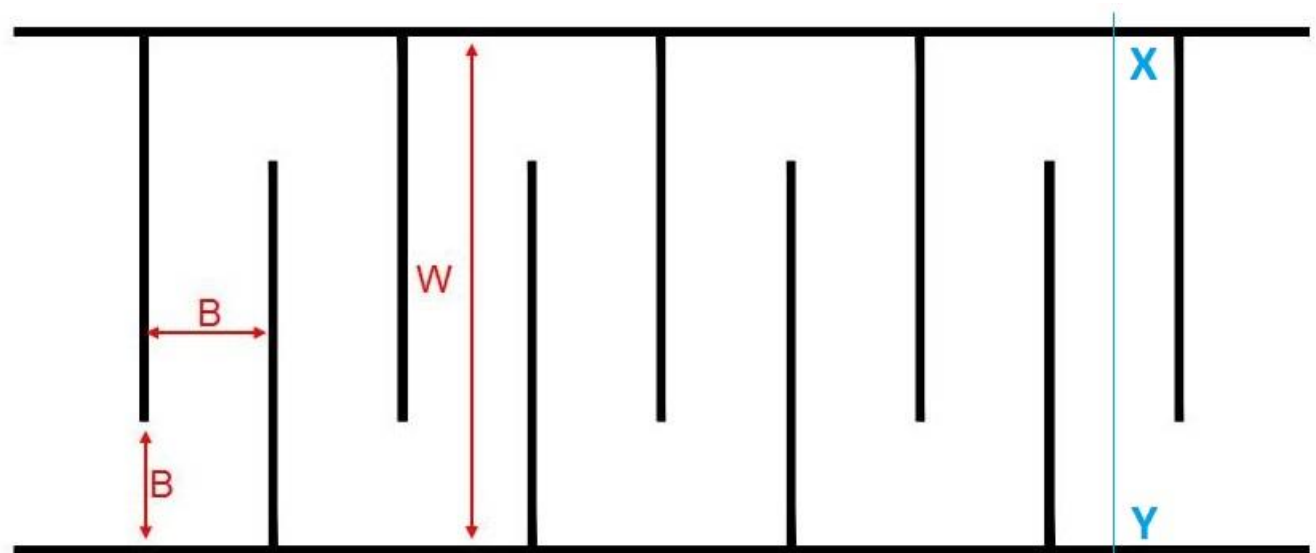
to achieve the most uniform field of velocity gradient( $G$ ) is needed for efficient mixing and chemical coagulation.





# METHODS

**Part 1 – Simulation of different Lengths of barriers and distance between them to find the most uniform distribution of G-value.**



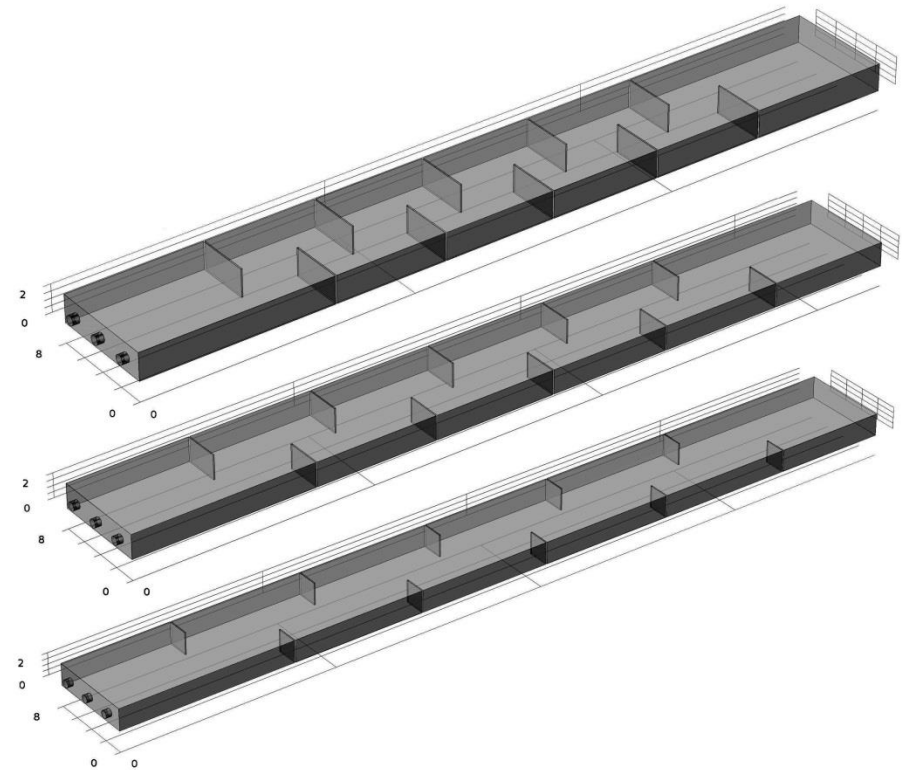
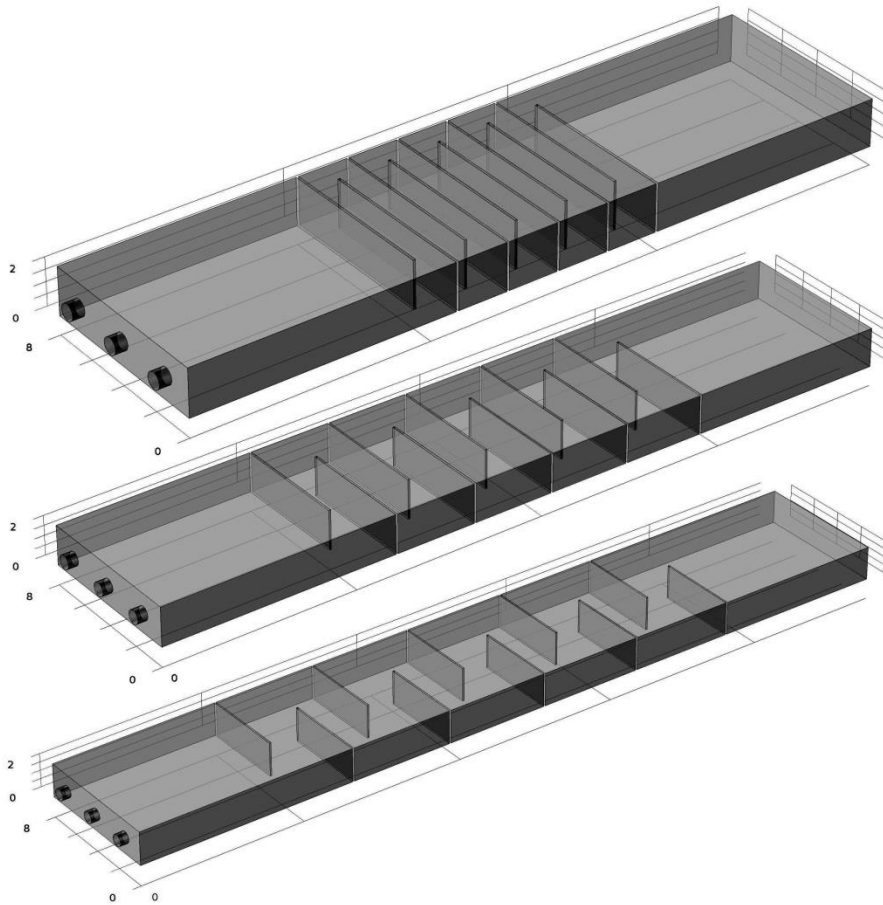
$B$ =slots' width,  $W$ = Mixer's width

**Part 2 – Simulation of different depths of water to achieve target G-value.**



# METHODS

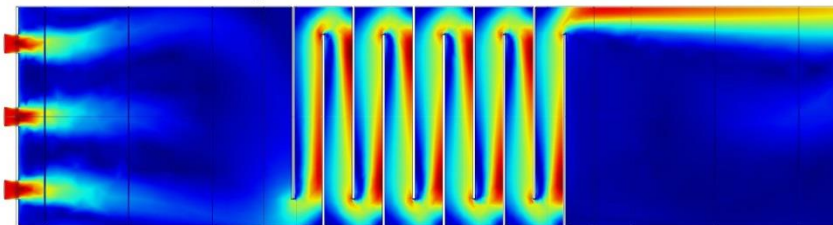
## *Different Lengths of barriers and distance between them*



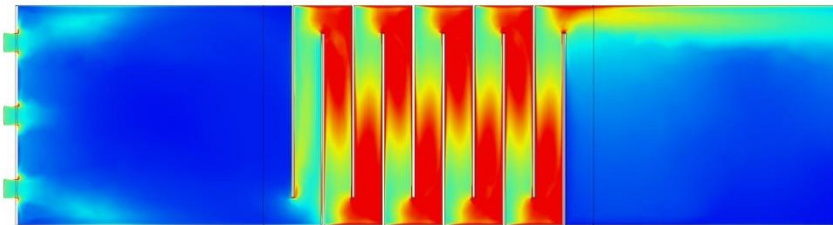
# RESULTS

## Flow velocity and G value distribution fields $B=W/8$ & $B=W/4$

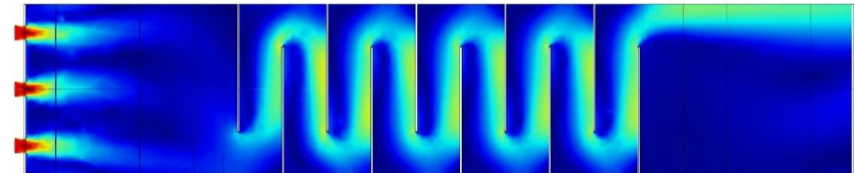
Velocity Field  $B=W/8$



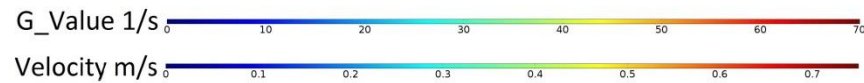
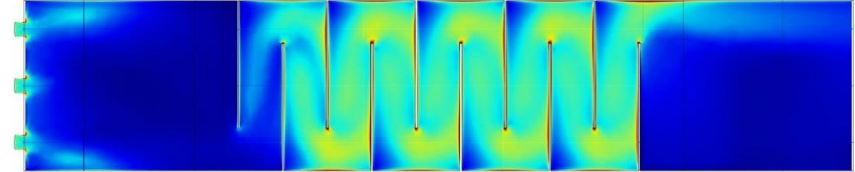
G\_Value Field  $B=W/8$



Velocity Field  $B=W/4$



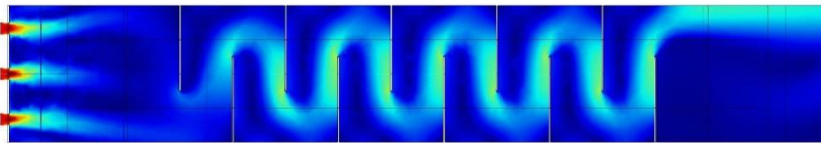
G\_Value Field  $B=W/4$



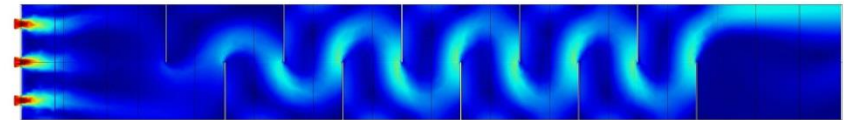
# RESULTS

## Flow velocity and G value distribution fields $B=3W/8$ & $B=W/2$

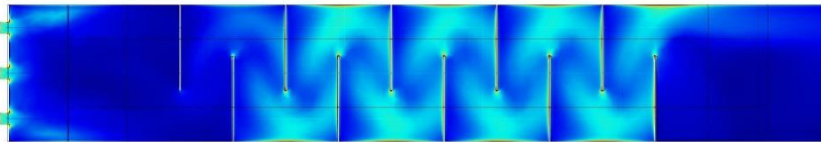
Velocity Field  $B=3W/8$



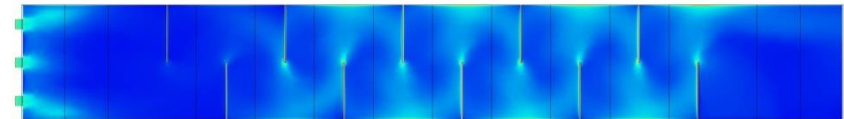
Velocity Field  $B=W/2$



G\_Value Field  $B=3W/8$



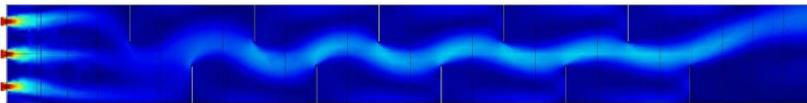
G\_Value Field  $B=W/2$



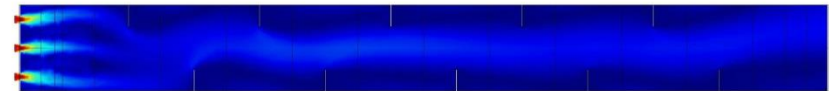
# RESULTS

## Flow velocity and G value distribution fields $B=5W/8$ & $B=3W/4$

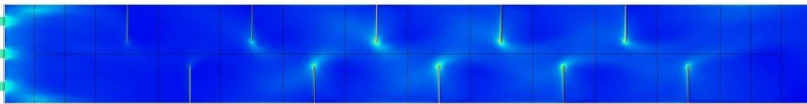
Velocity Field  $B=5W/8$



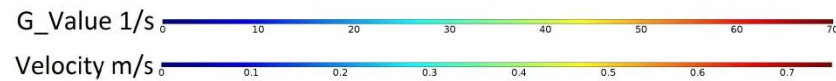
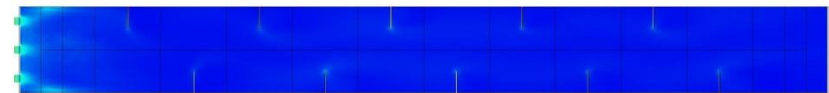
Velocity Field  $B=3W/4$



G\_Value Field  $B=5W/8$

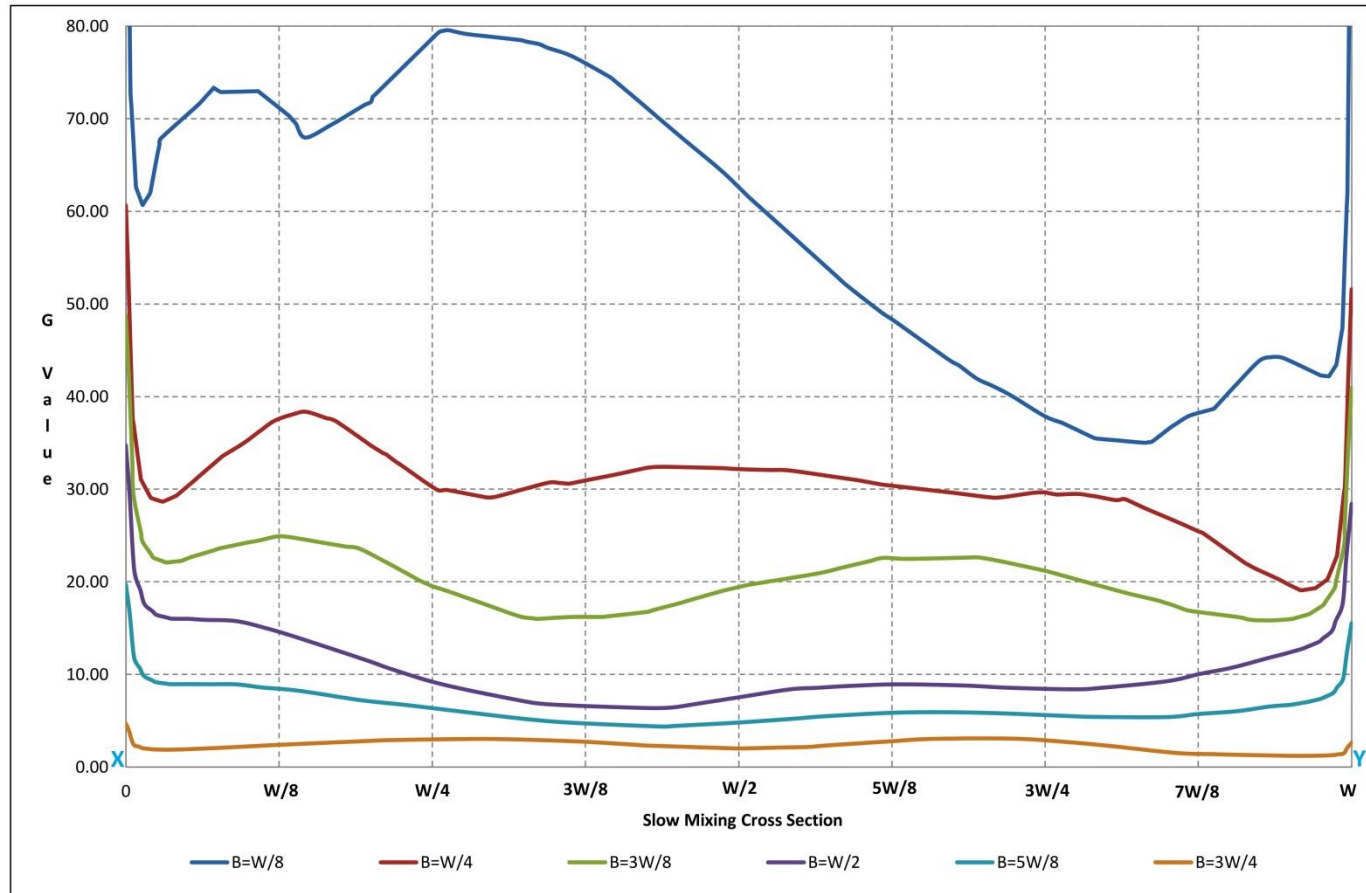


G\_Value Field  $B=3W/4$



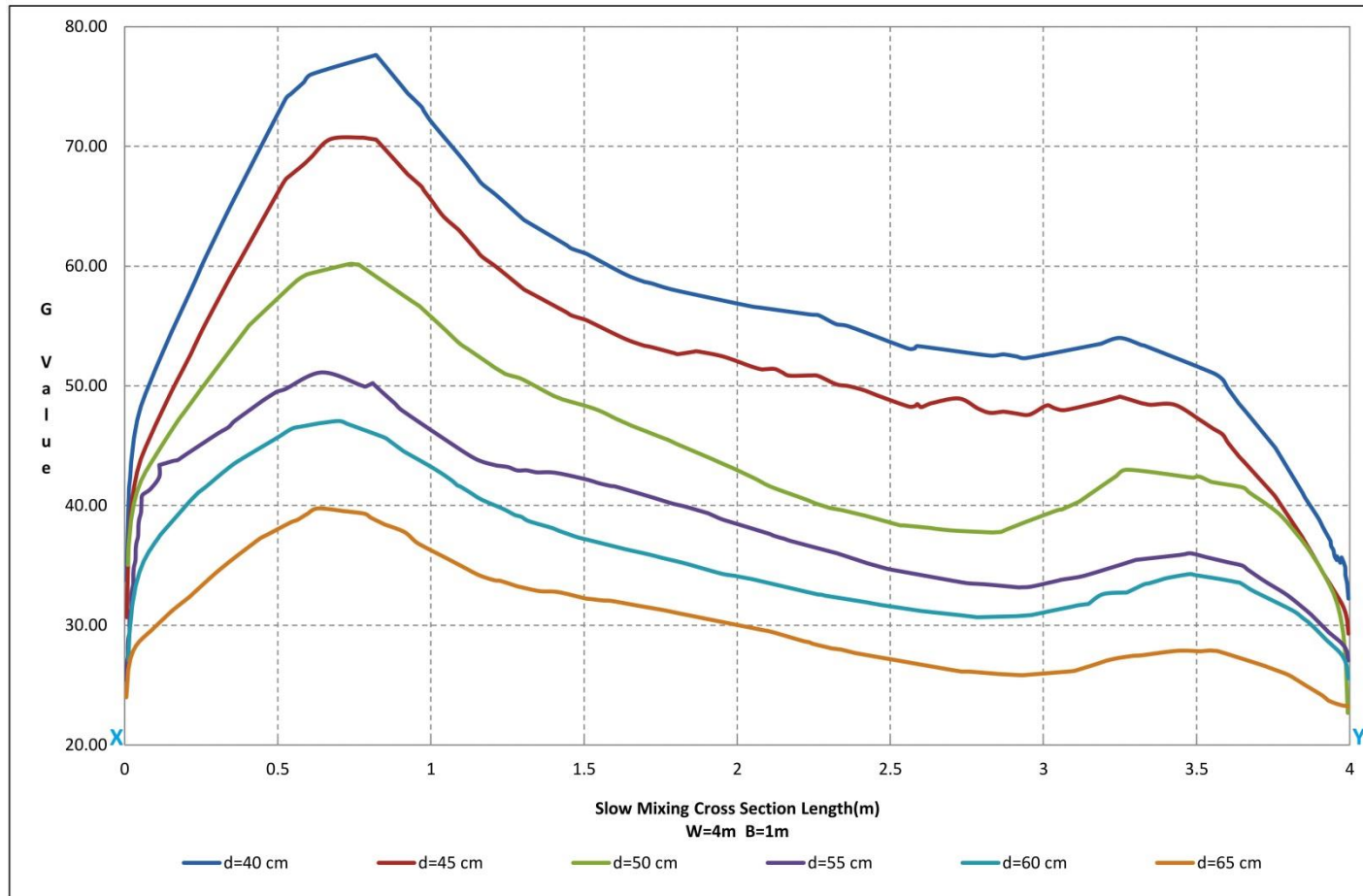
# RESULTS

**Variations in  $G$  value magnitude distribution through a cross section line between two barriers for different ratios between  $B$  &  $W$**



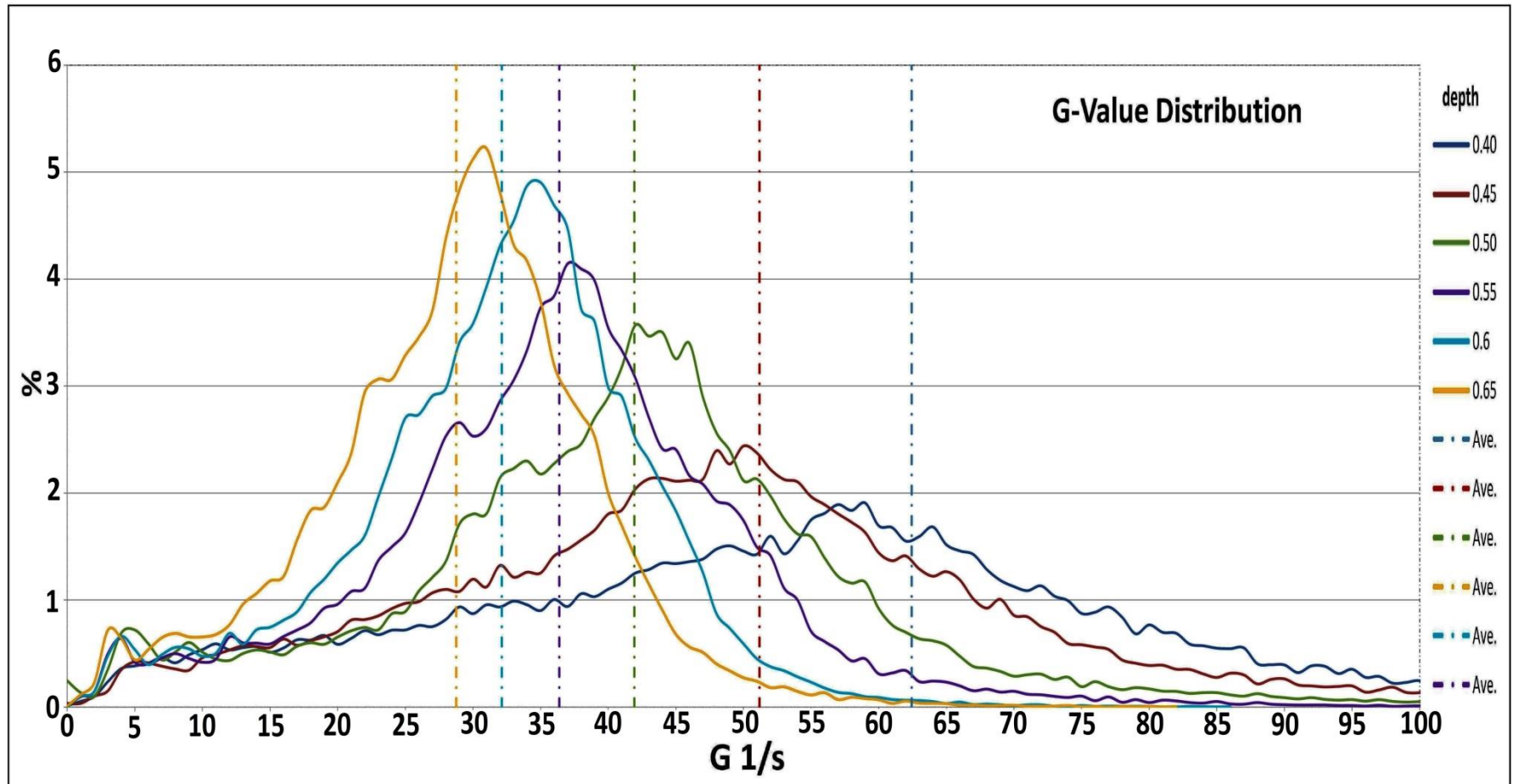
# RESULTS

**Variations in G values magnitude distribution through a cross section of one of the mixer channels for different flow depths ( $B=W/4$ )**



# RESULTS

***G value magnitude distribution and average values for different flow depth  
( $B=W/4$ )***





## CONCLUSION

The obtained results show:

- **Optimum ratio for Around-the-End Hydraulic Mixer is  $B/W = 1/4$ .**
- **For a constant ratio between  $B$  and  $W$ , it is possible to achieve target  $G$ -value by controlling the flow depth.**

*B=slots' width, W= Mixer's width*





**THANK YOU FOR YOUR ATTENTION!**

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UNIVERSITY of OULU  
OULUN YLIOPISTO

