

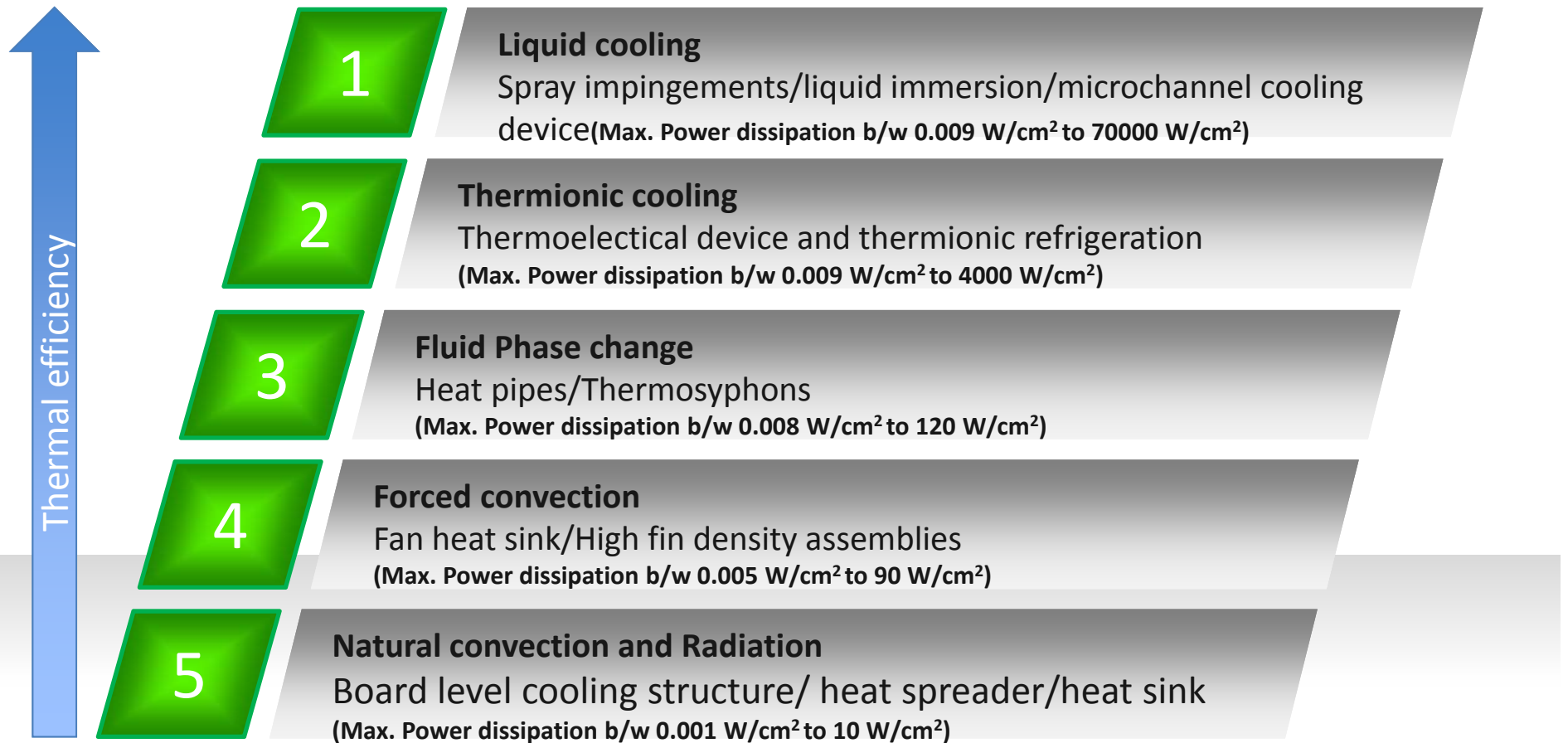
**NUMERICAL STUDY OF MICROSCALE HEAT
SINKS USING DIFFERENT SHAPES & FLUIDS**



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Thermal Solution





How does Microchannel works

Physical Principle of Microchannel

A channel mainly serves the objective to bring a fluid in contact with the channel walls and remove fluid away from the walls as the transport process is accomplished. The rate of the transport process depends on the surface area, which varies with the diameter D for a circular tube, whereas the flow rate depends on the cross-sectional area, i.e. varies linearly with D^2 .

Where it can be embedded

Micro channels are most commonly used for indirect liquid cooling of IC's and may be:

- Machined into the chip itself.
- Machined into a substrate or a heat sink and then attached to a chip or array of chips.





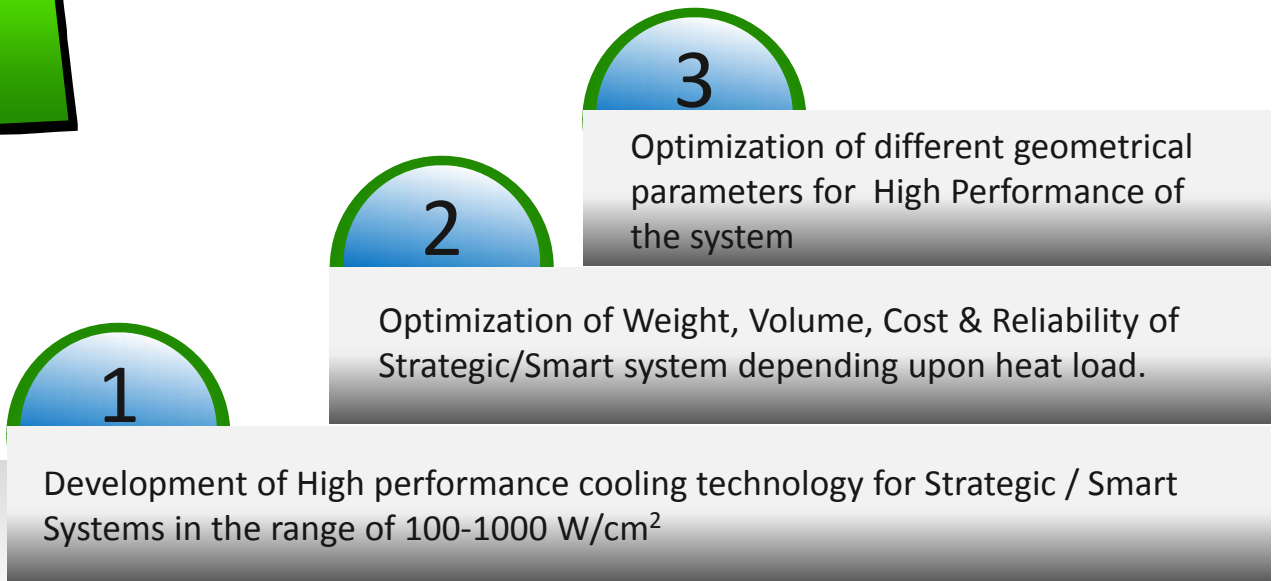
High performance cooling with fully integrated, efficient, rugged and compact design.



Reduction of overall cost of the system.



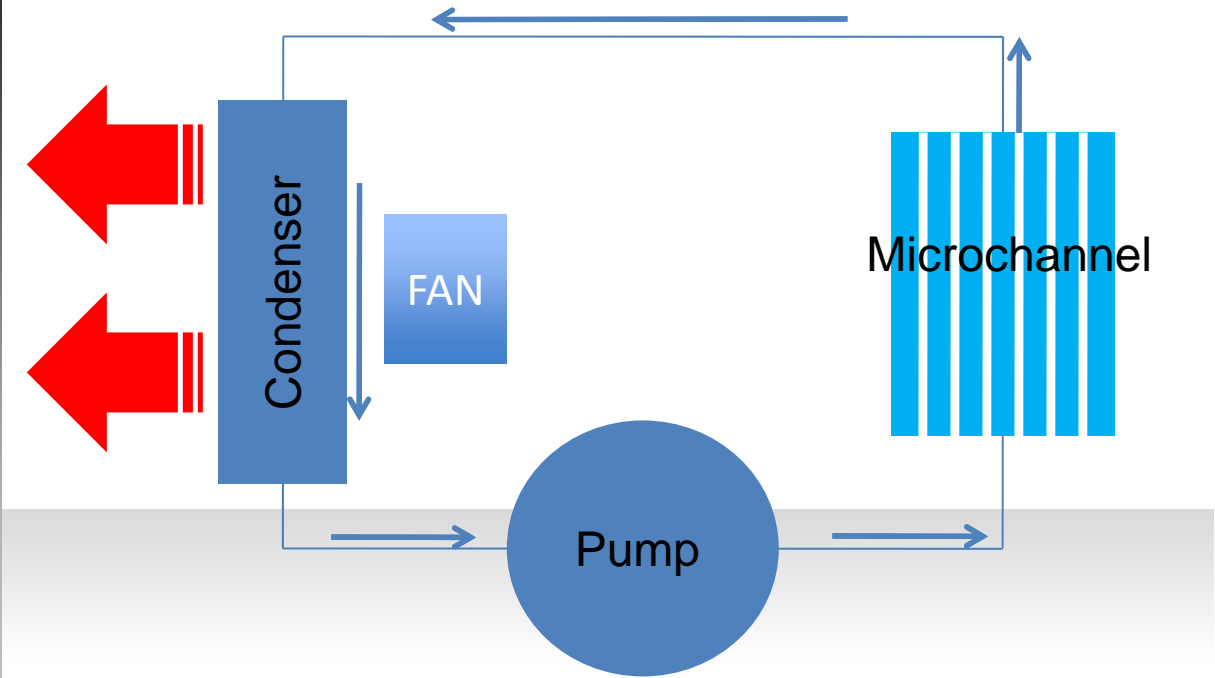
The cooling system draws least power from the system.





Schematics of Microchannel Active cooling & characteristics

- ### Characteristics
- High Heat Transfer Coefficient
 - High Temp. Gradient
 - Lowest pressure loss
 - Lesser Moving Parts with high reliability
 - Minimal Pumping Power
 - Minimal Thermal Resistance
 - Better use of Thermal Conductivity & Specific Heat
 - Fully Closed
 - True Single Phase





Strategies

1 Minimizing impact of local hot spots by improving heat spreading.

1

2 Increasing the power dissipation capability of the thermal solution.

2

3 Expanding the thermal envelope of the systems.

3

4 Developing thermal solutions that meet cost constraints imposed by business consideration.

4

5 Developing solutions that fit within form factor considerations of the chassis

5



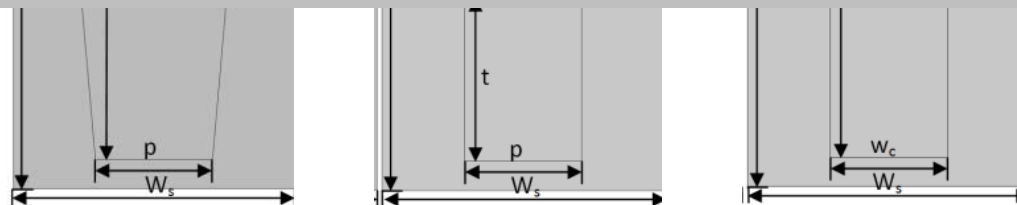
High Performance Cooling

Physical Parameter required

- Flow should be efficient & heat transfer should be maximum.
- Minimum Thermal resistance should be there.
- The Pumping power should be as less as possible & should be near passive systems.

Aside problem can be solved using

- Suitable Height of the channel
- Suitable Width of the channel
- Different cross-section geometry
 - Trapezoidal ,Rectangular & combined geometry
- Aspect Ratio(AR) of the channel
 - AR=height/width of flow channel



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Selection of Liquid for cooling and Important parameters

Physical Parameter required

- Low Density.
- Ultra Low Freezing Point
- High Heat Carrying Capacity
- High Thermal Conductivity
- High Boiling Point

Aside problem can be solved using

- Aspect Ratio-AR
- Hydraulic Diameter- $D(h)$
 $D(h) = 4 \text{Area} / \text{Perimeter (flow Section)}$
- Required Flow rate
- Mean Heat Transfer Coefficient- h
- Nusselt Number – Nu
- Cooling fluid
 - Water
 - Ethylene glycol
 - Custom fluid(high thermal conductivity)



Limitation of Microchannel

1

Since heat transfer in heat sinks relies on the transfer of energy from substrate to coolant via convection, the cooling capability is proportional to the coolant flow rate.

2

As long as an adequate supply of coolant can be maintained, there is no theoretical limit to the heat transfer rate that can be obtained in the heat sink. But space and power are limitations.

3

Pumping requirement & Thermal Resistance are the primary obstacle in real-time application of liquid cooling.

4

The primary metrics in measuring pump performance: flow rate / volume & pressure

5

Other important metrics in their selection are power consumption, input voltage, cost, sound and reliability.

6

Poor thermal conductivity of the water reduces the effectiveness of the heat transfer.

7

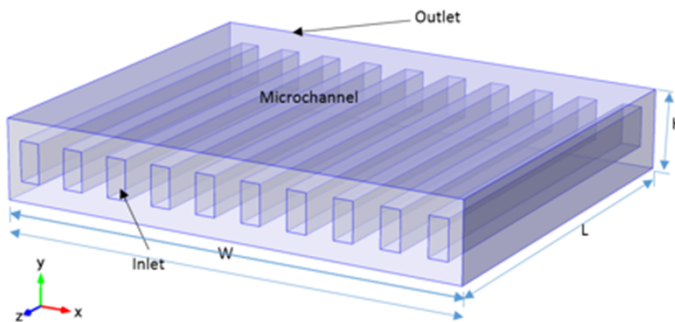
Mechanically moving pumps that may be unreliable, occupy large spaces, and Contribute to vibration or noise



Computational Domain

Microchannel

- Length of channel $L=10\text{mm}$
- Width of channel $W=20\text{mm}$
- Height of the channel $H=2\text{mm}$
- Number of the channel $n=10$
- Aspect ratio $AR=2, 2.5, 3, 3.5$
- Cross-section
 - Rectangular
 - Trapezoidal & Mixed



Assumptions & physical condition

- Steady state flow.
- Incompressible fluid.
- Laminar flow.
- Constant properties of both fluids and solid.
- Effects of viscous dissipation are negligible.

- Constant temperature at inlet .
- Constant heat flux at the bottom.
- Pressure at outlet is assumed to be zero.
- Thermal insulation on side walls of heat sink, top & area surrounding inlet and outlet.



Computational Domain

Numerical solution

- Heat transfer

$$\rho C_p u \cdot \nabla T = \nabla \cdot (k \nabla T) + Q$$

- Thermal Insulation

$$- \mathbf{n} \cdot (k \nabla T) = 0$$

- Walls: $u=0$, Boundary condition: No Slip
- Fluid Continuity, momentum and energy equation.

$$\nabla \cdot (\rho \mathbf{u}) = 0$$

$$\rho (\mathbf{u} \cdot \nabla) \mathbf{u} = [-p \mathbf{I} + \mu (\nabla \mathbf{u} + (\nabla \mathbf{u})^T) - \frac{2}{3} \mu (\nabla \cdot \mathbf{u}) \mathbf{I}] + \mathbf{F}$$

$$\rho C_p u \cdot \nabla T = \nabla \cdot (k \nabla T) + Q$$

- Initial value: $u=0, P=0$ & $T_0 = 293.15\text{K}$
- Inlet: $u=0.01\text{m/s}$ to $.1\text{m/s}$ 10 values equally incremented
- Boundary condition: Pressure, no viscous stress, $T_0=293.15\text{K}$
- Outlet: $P=P_0, P_0=0$,
- Boundary condition: Pressure, no viscous stress
- Heat flux applied at the bottom of microchannel $q''=100\text{W/cm}^2$ $\mathbf{n} \cdot (k \nabla T) = q_0, q_0 = 100\text{Wcm}^{-2} = q''$



Computational Domain

Derived parameters using comsol solution

$$\text{Heat Flux : } q = \frac{Q}{A_b}$$

$$\text{Reynolds Number : } Re = \frac{\rho u l}{\mu}$$

$$\text{Nusselt Number : } Nu = \frac{h l}{k}$$

$$\text{Heat Transfer Coefficient : } h = \frac{Q}{A_w (T_w - T_f)}$$

$$\text{Friction Factor : } f = \frac{\Delta P}{2 \rho u^2} \cdot \frac{l}{L}$$

$$\text{Pumping power} = V \Delta P = u A_c \Delta P$$

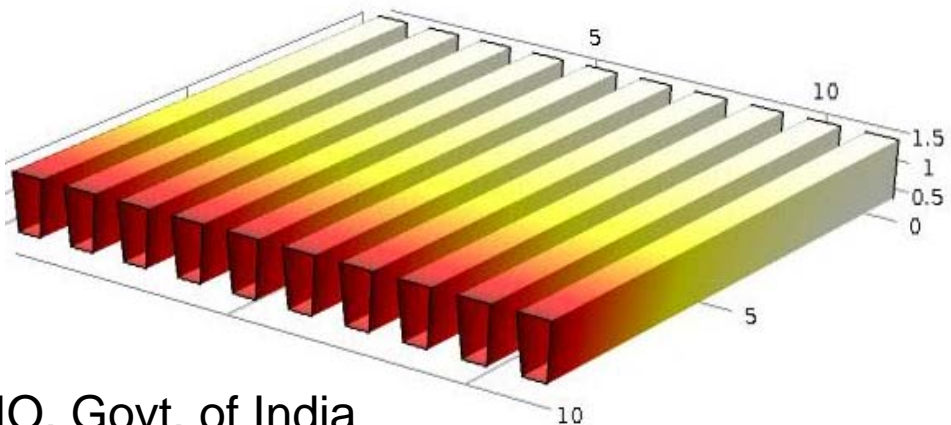
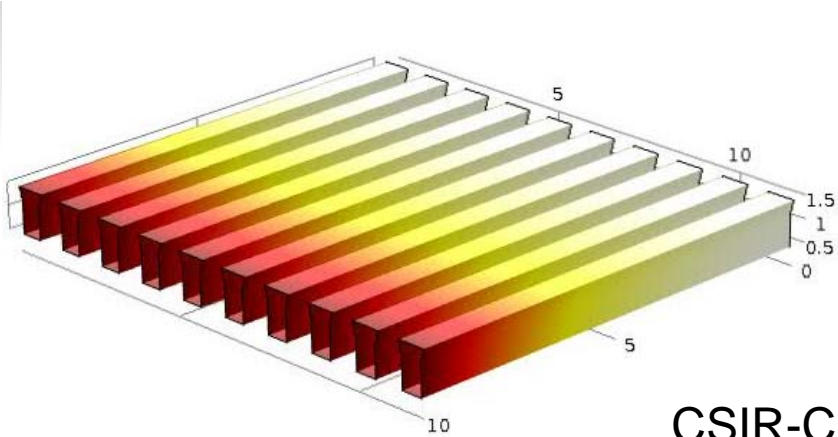
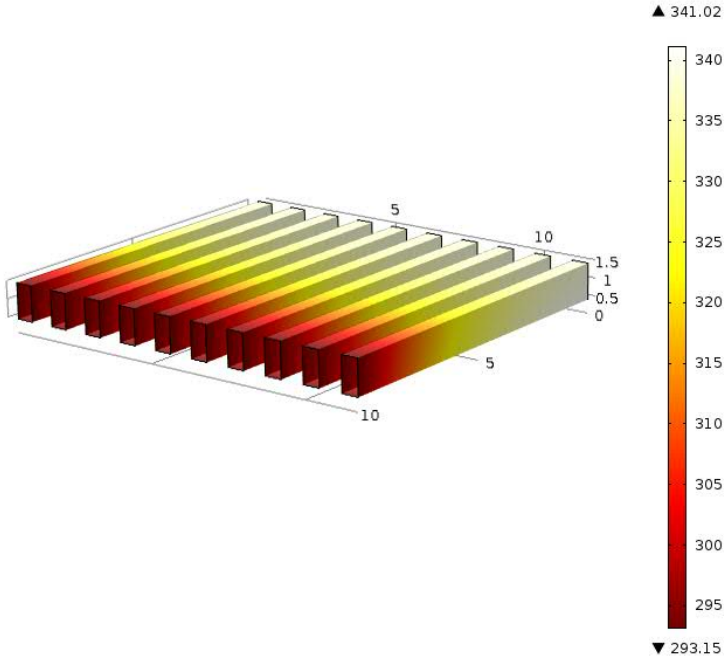


Results

Temperature variation

Temperature of the walls of the fluid increases along the length of the microchannel showing larger cooling effect at the inlet, and this is common in all the cases but temperature variation is different.

U(10)=0.1 Surface: Temperature (K)

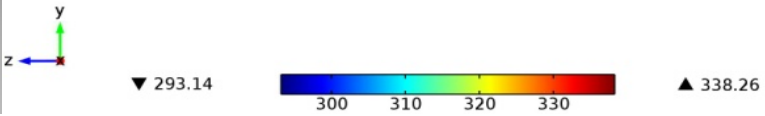
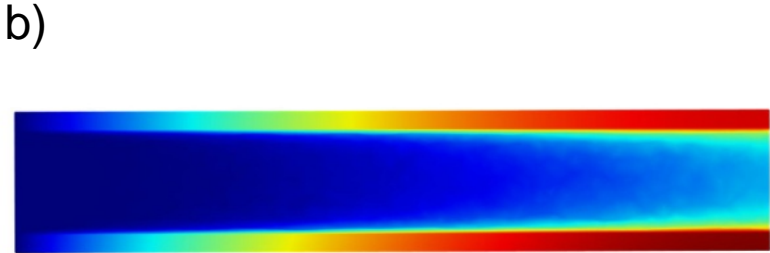




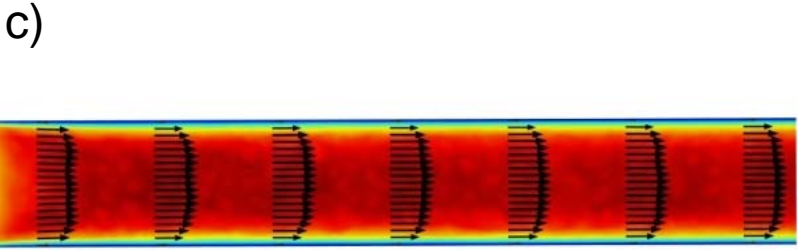
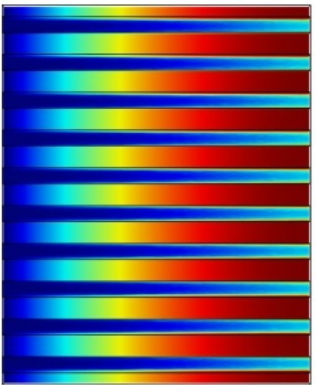
Results

- ### Temperature variation
- a) Micro channel showing the variation of temperature in different channel and substrate.
 - b) Thermal boundary layer formation inside the channel for AR 2.5, water
 - c) Velocity boundary layer formation & velocity profile inside the channel for AR 2.5, water .

U(10)=0.1 Slice: Temperature (K)



U(10)=0.1 Slice: Temperature (K)





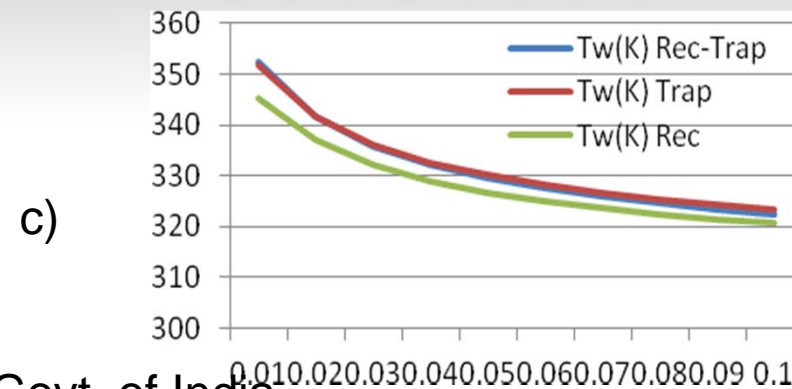
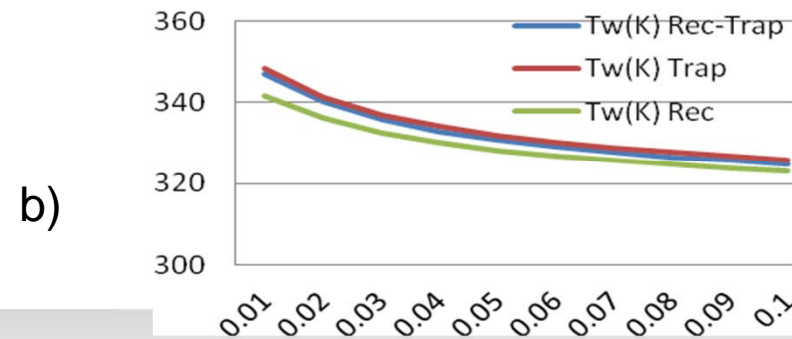
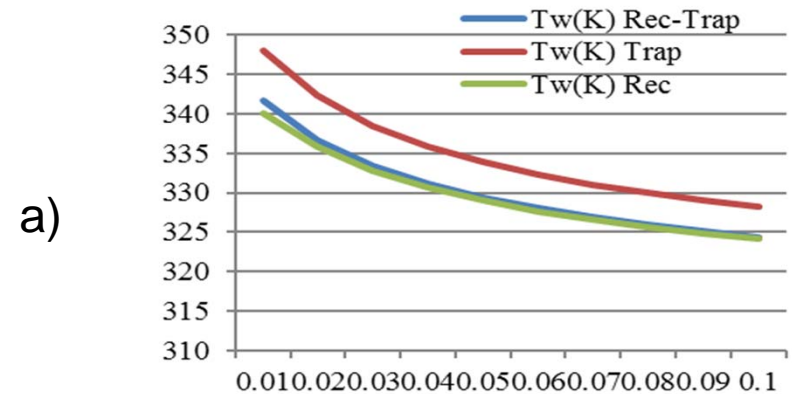
Results

Temperature variation

Graphs shown aside shows the variation of Maximum temperature of microchannel walls for different shapes, different inlet velocities varying from 0.01m/s to .1m/s.

- a) AR=2
- b) AR=3
- c) AR=3.5

Rec: Rectangular geometry
Trap: Trapezoidal geometry
Rec-Trap: Mixed geometry of above two





Results

Heat transfer coefficient

Graphs shown aside shows the variation heat transfer coefficient of microchannel for different shapes, different inlet velocities varying from 0.01m/s to .1m/s (Reynold Number).

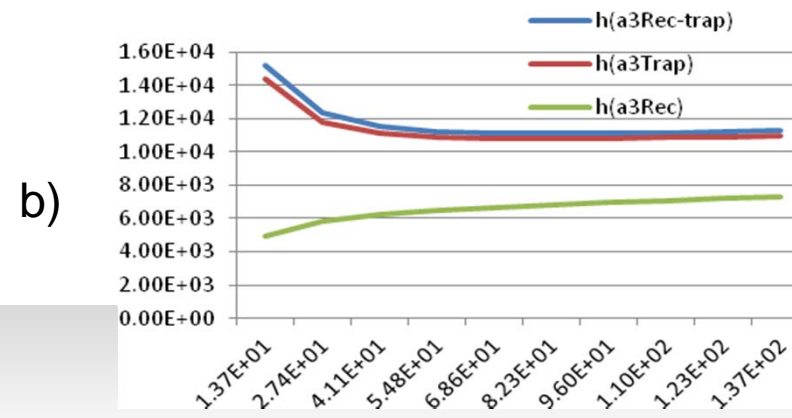
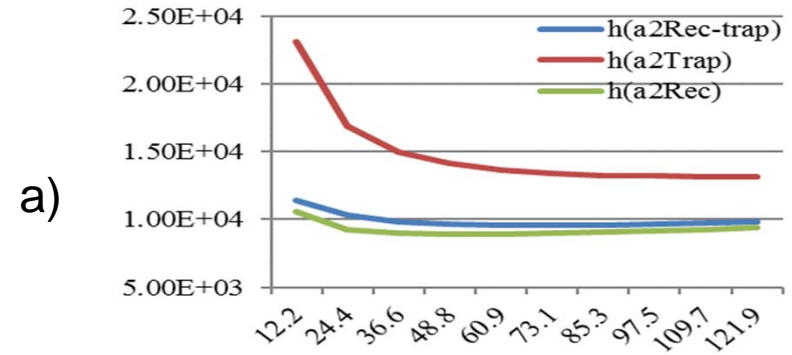
a) AR=2

b) AR=3

Rec: Rectangular geometry

Trap: Trapezoidal geometry

Rec-Trap: Mixed geometry of above two





Conclusions

As the aspect ratio is increasing, the heat capacity of the fluid is also increasing but with increase in the Aspect Ratio there is a fabrication challenge. A trade off is to be maintained between the both.

1

In comparison to both rectangular, trapezoidal section and combined section, the trapezoidal section shows high performance.

2

The heat transfer coefficient of trapezoidal section is higher. But at the same time with increase in aspect ratio there is a lot of variation.

3

It can be deduced that for effective cooling by micro-channels, cross-section and flow rate plays an important role and has to be analyzed carefully.

4



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THANK YOU !!!

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