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# The Influence of Channel Aspect Ratio on the Performance of Optimized Thermal-Fluid Structures

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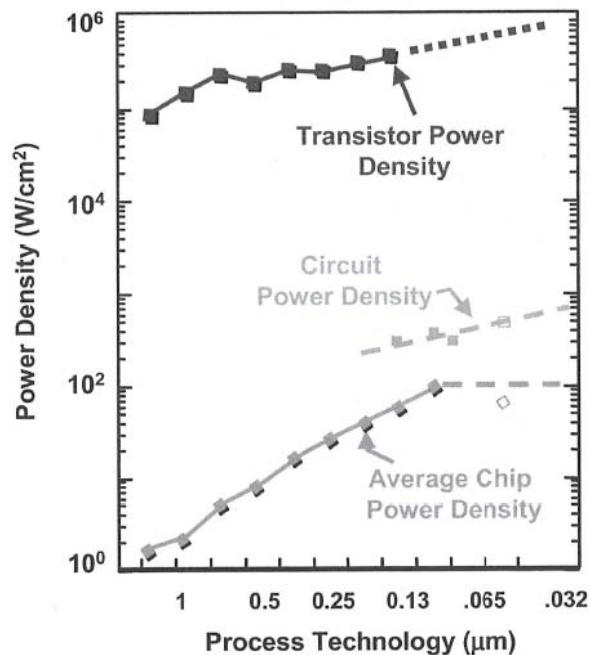
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# Overview

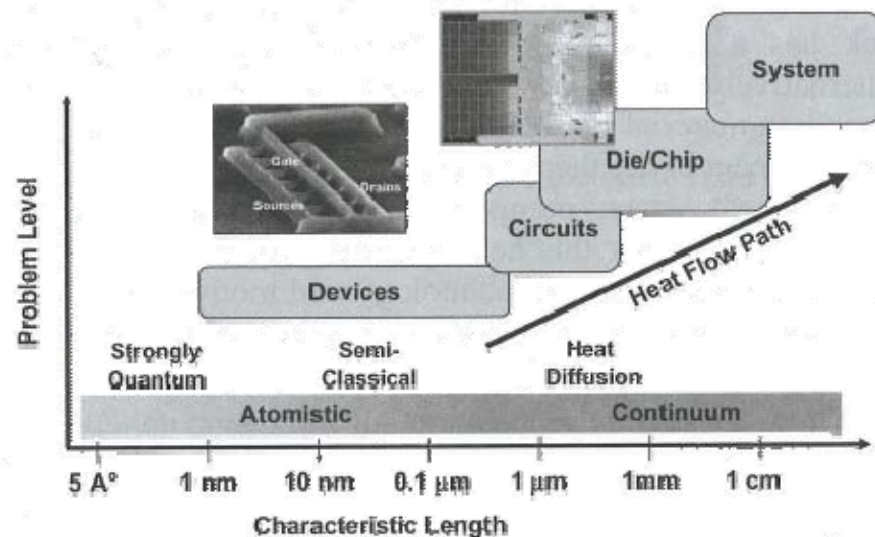
- Background
- Problem Description
- Topology Optimization Results
- Cooling Structure Synthesis
- Simulation Results & Comparisons
- Conclusions

# Background

- Significant thermal challenges exist for future electronics systems
  - Ref. Yavatkar (2007)
- High heat transfer with low pumping power required



Trend in Power Density



Characteristic Length Scales

# Background

- Governing equations for multi-objective optimization of thermal-fluid systems
  - Minimize average temperature and fluid power dissipated in domain

- Ref. Dede (2009)

- Heat transfer

- Interpolate thermal conductivity,  $k$

Eq. 1 
$$\rho C(\mathbf{u} \cdot \nabla T) = \nabla \cdot (k(\gamma) \nabla T) + Q$$

- Fluid mechanics

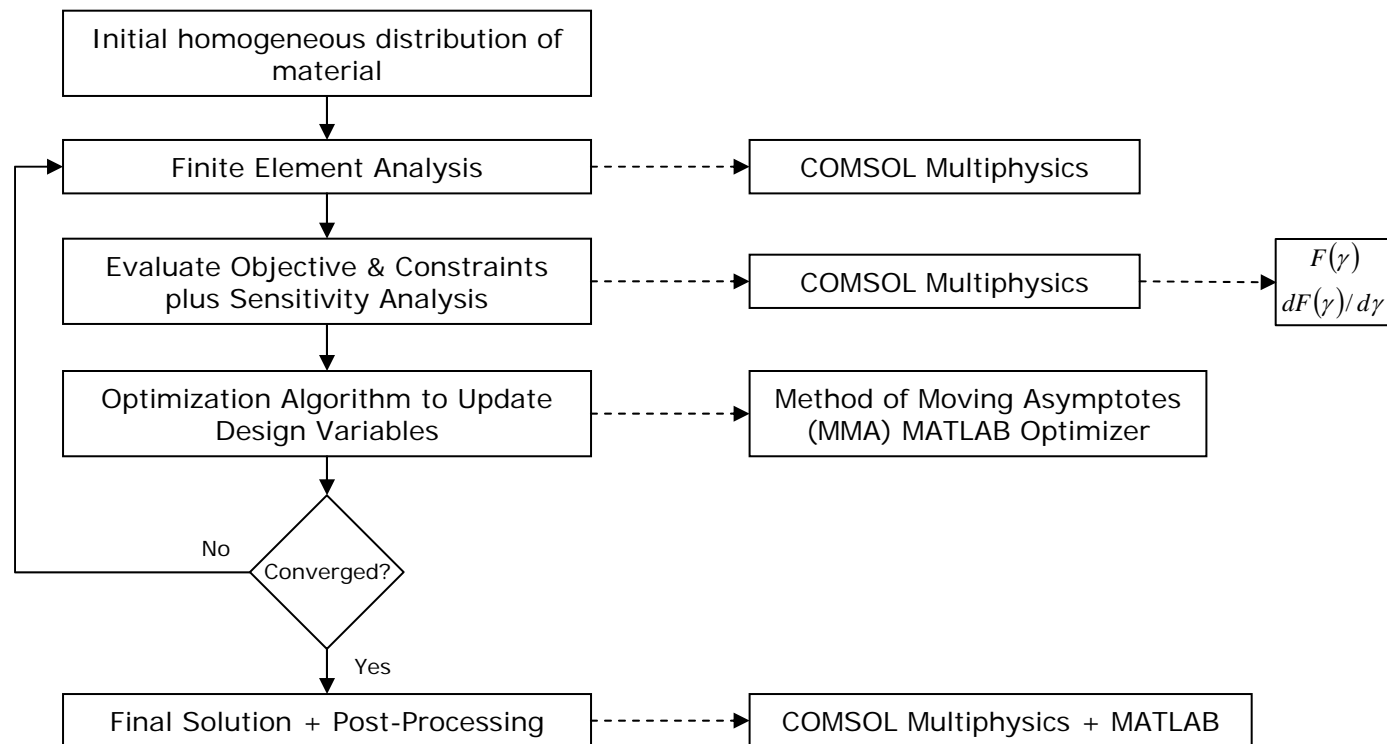
- Interpolate inverse permeability,  $\alpha$

Eq. 2 
$$\nabla \cdot \mathbf{u} = 0$$

Eq. 3 
$$\rho(\mathbf{u} \cdot \nabla \mathbf{u}) = -\nabla P + \eta \nabla^2 \mathbf{u} - \alpha(\gamma) \mathbf{u}$$

# Background

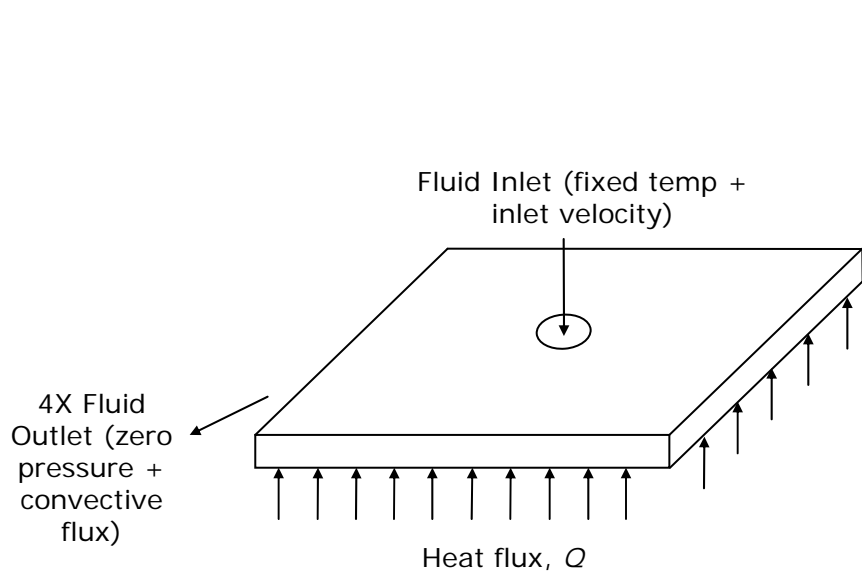
- Topology optimization implementation
  - COMSOL v.3.5a + MMA in MATLAB environment
    - Ref. Olesen et al. (2006)



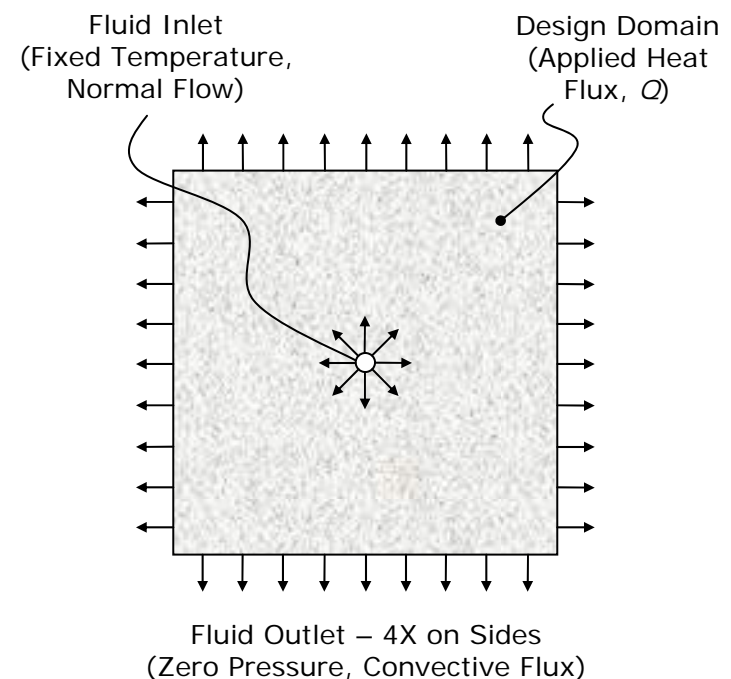
# Problem Description

## ■ Optimization of a heated plate with a center inlet

- Ref. Dede (2010)



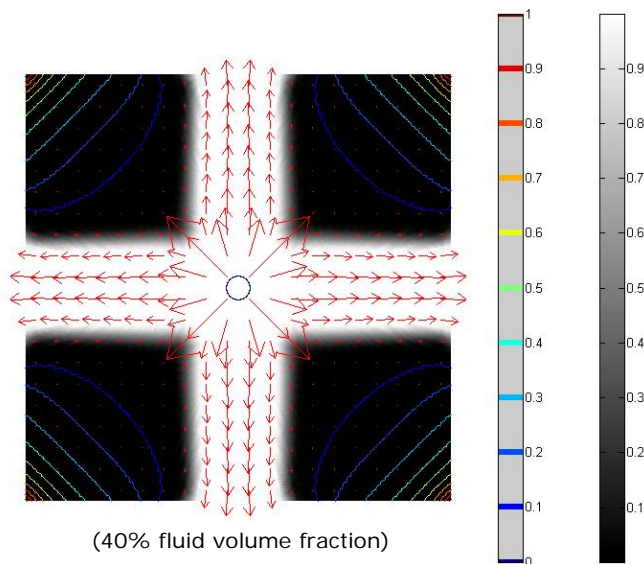
**3-D schematic of the thin heated plate problem**



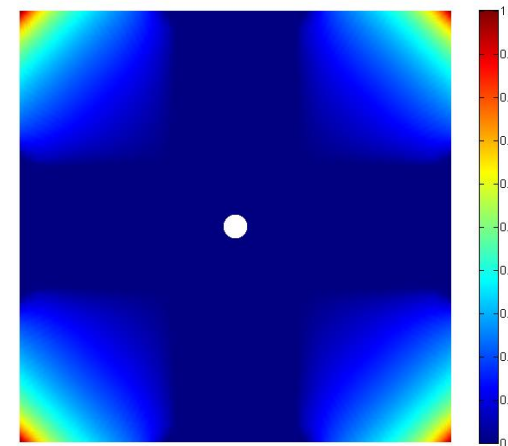
**2-D optimization domain, boundary conditions, and loads**

# Topology Optimization Results

- Optimization of a heated plate with a center inlet
  - Results for  $w_1 = 0$  and  $w_2 = 1$  in objective function
    - I.e. prioritize minimization of fluid power dissipation in domain



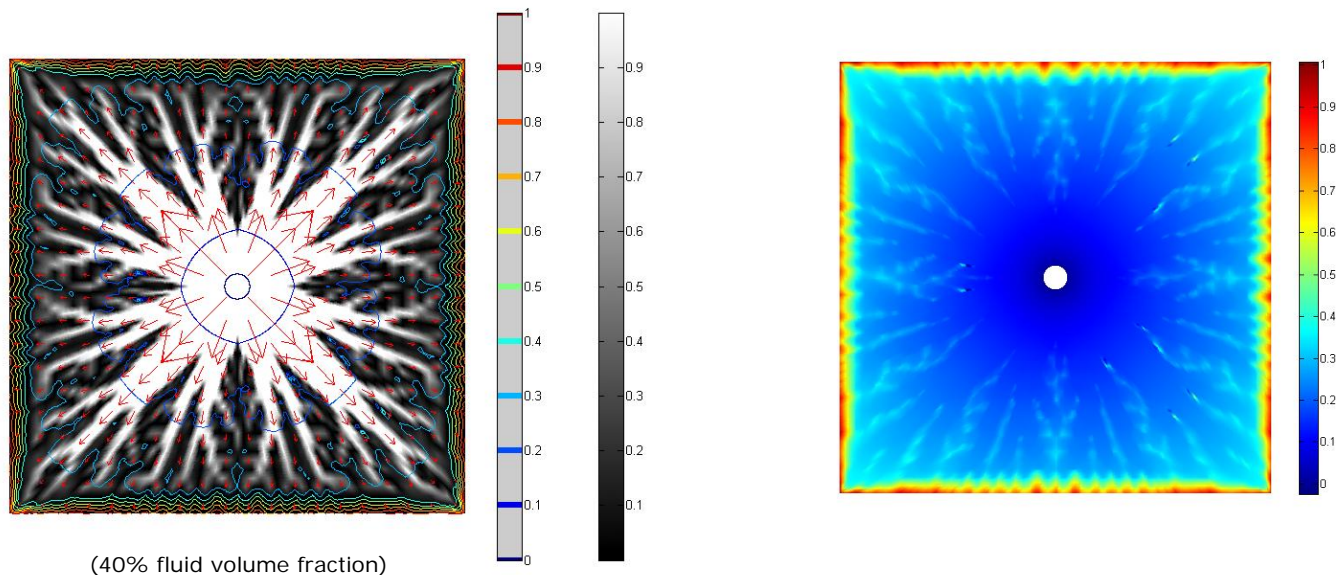
**Optimal topology with normalized temperature contours and fluid velocity vectors**



**Normalized temperature contours of optimized domain**

# Topology Optimization Results

- Optimization of a heated plate with a center inlet
  - Results for  $w_1 \gg w_2$  in objective function (approx. 30:1 ratio)
    - I.e. prioritize minimization of average temperature of domain



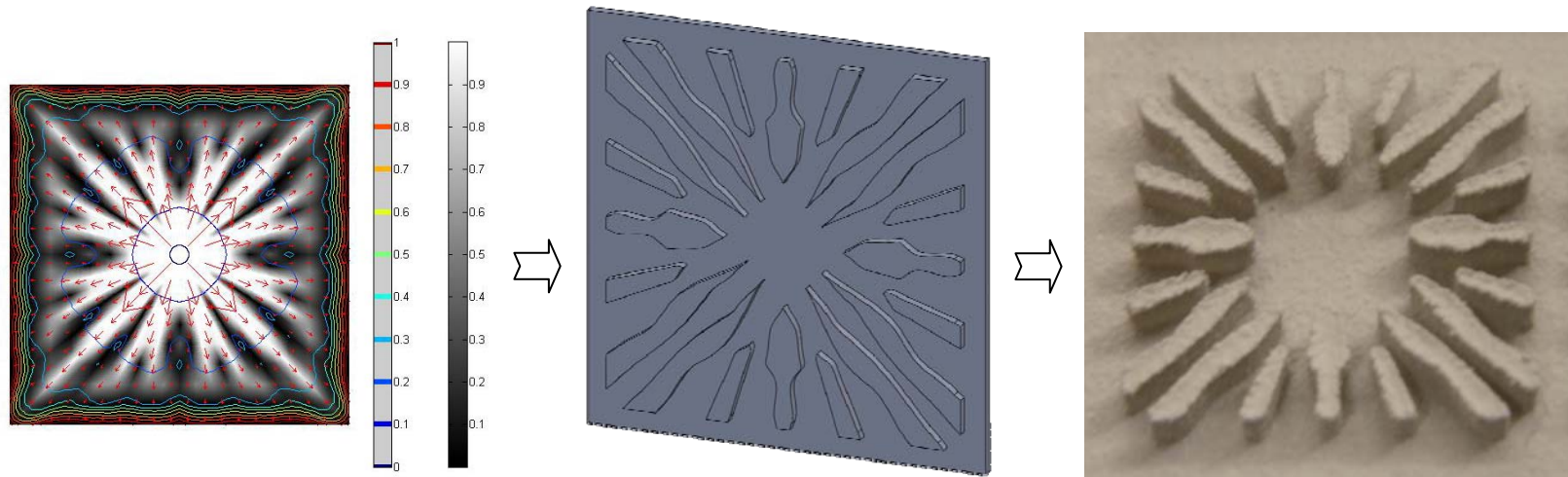
**Optimal topology with normalized temperature contours and fluid velocity vectors**

**Normalized temperature contours of optimized domain**



# Cooling Structure Synthesis

- Development of 3-D hierarchical channel structure
  - Concept based on coarse mesh optimization result
  - ~20 mm square plate impinged by nozzle jet
  - Initial channel height,  $h$ , of .5 mm



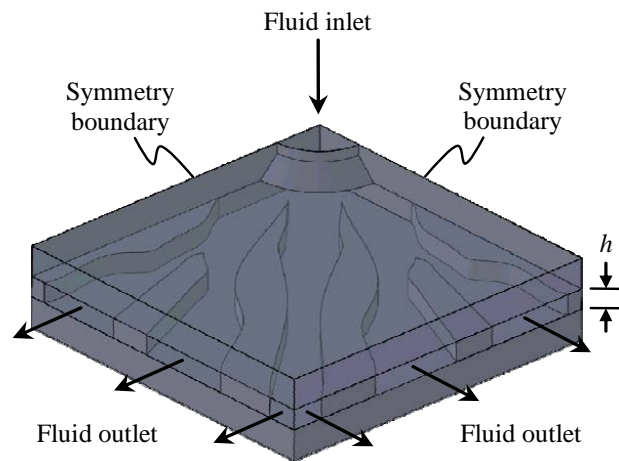
Coarse mesh optimization result

3-D CAD model of 1-level branching structure; similar to heat sinks described in Incropera (1999)

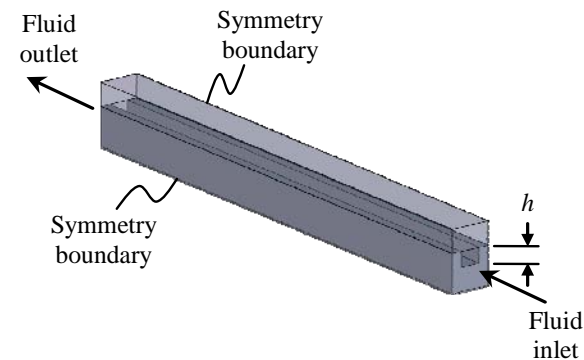
Example rapid prototype branching channel structure

# Cooling Structure Synthesis

- Conjugate heat transfer model compared with the performance of a similarly sized microchannel
  - Parametric study in COMSOL v.4.0a to study  $h$  (0.5 to 2 mm)
  - Aluminum and water material properties assumed
  - Fluid flow rate ramped from zero to 0.15 L/min
  - Uniform applied heat flux of 100 W/cm<sup>2</sup>
  - Fixed inlet temperature of 65 °C



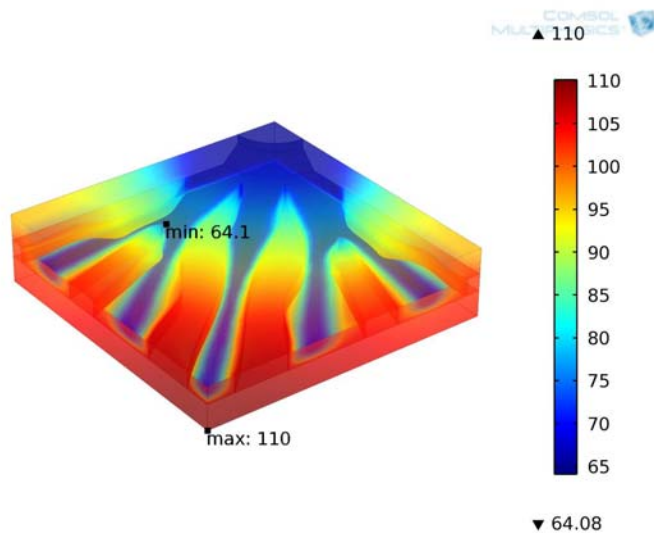
**1/4-symmetry model of branching channel (BC) structure**



**Symmetry model of microchannel (MC) structure**

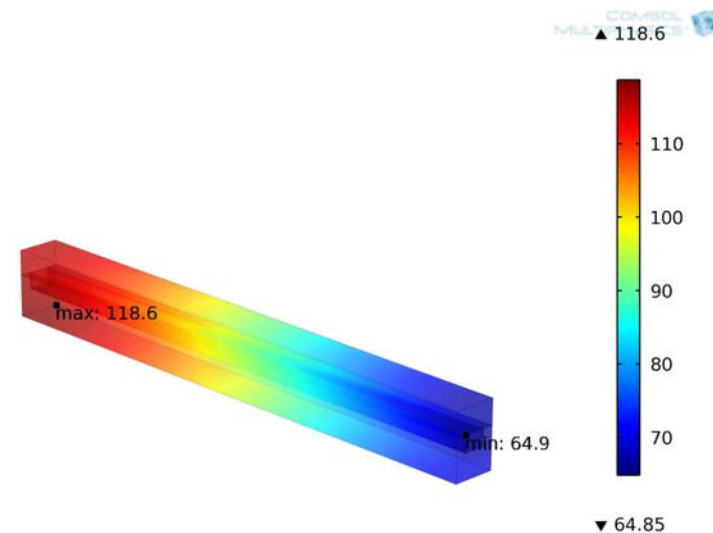
# Simulation Results & Comparisons

- Sample temperature contour results
  - 0.5 mm channel height and 0.15 L/min flow rate
    - Branching structure exhibits lower  $T_{max}$  and  $\Delta P$  with a lower temperature gradient across substrate surface



$$\begin{aligned}T_{max} &= 110 \text{ }^{\circ}\text{C} \\T_{max} - T_{min} &= 35 \text{ }^{\circ}\text{C} \\ \Delta P &= 243 \text{ Pa}\end{aligned}$$

**Branching channel (BC) structure**

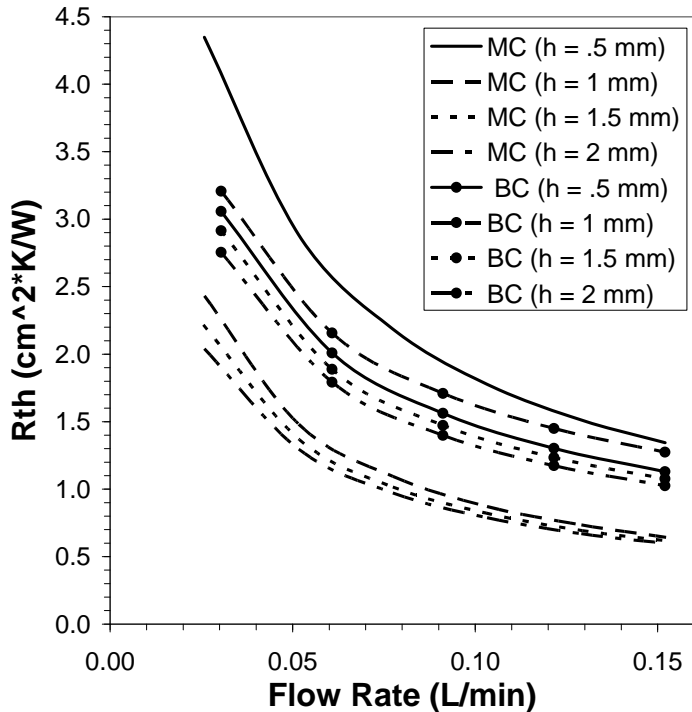


$$\begin{aligned}T_{max} &= 119 \text{ }^{\circ}\text{C} \\T_{max} - T_{min} &= 48 \text{ }^{\circ}\text{C} \\ \Delta P &= 2,090 \text{ Pa}\end{aligned}$$

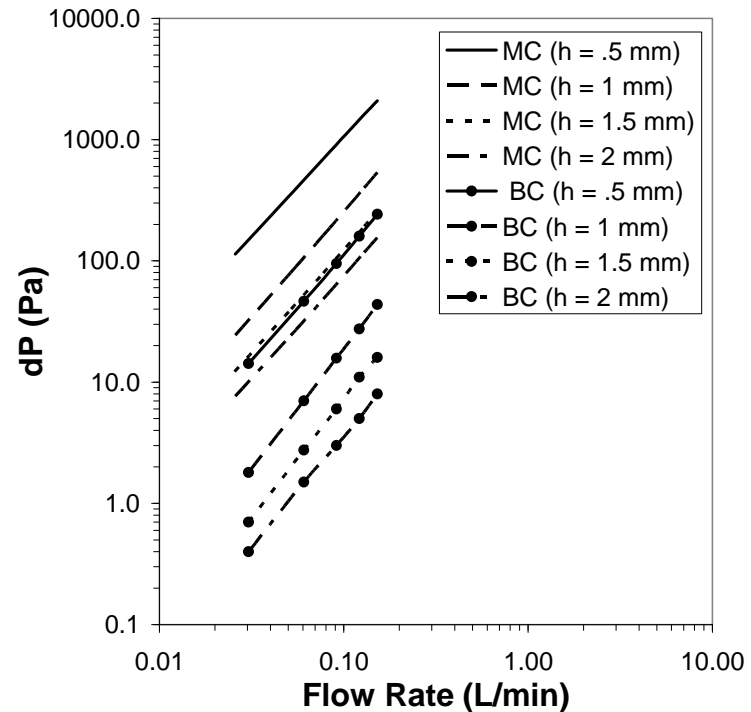
**Microchannel (MC) structure**

# Simulation Results & Comparisons

- Thermal resistance and pressure drop curves
  - MC structure → lower  $R_{th}$  but significantly higher  $\Delta P$
  - BC structure → good for pumping power constrained applications



Thermal resistance vs. flow rate



Pressure drop vs. flow rate

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# Conclusions

- Multiphysics optimization of thermal-fluid structures was reviewed
  - Heat transfer and fluid flow effects logically produce different 'optimal' results
- The derived branching microchannel structure exhibits higher  $R_{th}$  but nearly negligible  $\Delta P$ 
  - Desirable for pumping power constrained applications
- The optimization method may be applied to a broad variety of vehicle applications
  - Other physical systems are also currently being explored
    - E.g. electromagnetic applications